
Section 1 - PRODUCT AND COMPANY IDENTIFICATION

Material Name

PVC Step 2 Primer

Chemical Family

Primer, mixture

Restrictions on Use

For industrial use only.

Manufacturer Information

Carlisle SynTec
1285 Ritner Highway
Carlisle, PA 17013 USA
Phone: +1-800-479-6832
Emergency Phone #: +1-800-424-9300 (Chemtrec)

Supplier Information:

Mule-Hide Products Co., Inc.
1195 Prince Hall Drive
Beloit, WI 53512
USA
Phone: 800-786-1492

Section 2 - HAZARDS IDENTIFICATION

Classification in accordance with paragraph (d) of 29 CFR 1910.1200.

Flammable Liquids - Category 2

Skin Corrosion/Irritation - Category 2

Serious Eye Damage/Eye Irritation - Category 2A

Skin Sensitization - Category 1A

Carcinogenicity - Category 2

Specific Target Organ Toxicity - Single Exposure - Category 3

GHS Label Elements**Symbol(s)****Signal Word**

Danger

Hazard Statement(s)

Highly flammable liquid and vapor

Causes skin irritation

Causes serious eye irritation

May cause allergic skin reaction

Suspected of causing cancer

May cause drowsiness or dizziness

Safety Data Sheet

Material Name: PVC Step 2 Primer

SDS 10-3216

Precautionary Statement(s)

Prevention

Obtain special instructions before use
 Do not handle until all safety precautions have been read and understood
 Keep container tightly closed
 Keep away from heat/sparks/open flame/hot surfaces - No smoking
 Ground/Bond container and receiving equipment
 Use explosion-proof electrical/ventilating/lighting equipment
 Take precautionary measures against static discharge
 Use only non-sparking tools
 Use only outdoors or in a well-ventilated area
 Wear protective gloves/protective clothing/eye protection/face protection
 Avoid breathing dust/fume/gas/mist/vapours/spray
 Wash thoroughly after handling
 Contaminated work clothing must not be allowed out of the workplace

Response

In case of fire: Use appropriate media to extinguish
 IF exposed or concerned: Get medical advice/attention
 IF INHALED: Remove person to fresh air and keep at rest in a position comfortable for breathing
 Call a POISON CENTER if you feel unwell
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 If eye irritation persists: Get medical advice/attention
 IF ON SKIN (or hair): Remove/take off immediately all contaminated clothing. Rinse skin with water/shower
 If skin irritation or rash occurs: Get medical advice/attention
 Take off contaminated clothing and wash before reuse
 Specific treatment (see label)

Storage

Store in a well-ventilated place. Keep container tightly closed
 Keep cool
 Store locked up

Disposal

Dispose of contents/container in accordance with local/regional/national/international regulations

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

CAS	Component Name	Percent
64742-89-8	Solvent naphtha, petroleum, light aliphatic	10-30
Trade Secret	Isophorone Diisocyanate	0.1-1

Safety Data Sheet

Material Name: PVC Step 2 Primer

SDS 10-3216

108-88-3	Toluene	40-70
Trade Secret	Chlorinated polypropylene	0.5-1.5
Trade Secret	Heat reactive phenolic resin	0.1-1
Trade Secret	Isophorondiamine-isobutyraldimine	0.1-1

Section 4 - FIRST AID MEASURES

Description of Necessary Measures

IF exposed or concerned: Get medical advice/attention.

Inhalation

Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor if you feel unwell.

Skin

Remove/take off immediately all contaminated clothing. Rinse skin with water/shower. If skin irritation or rash occurs: Get medical advice/attention.

Eyes

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

Ingestion

If swallowed, get medical attention.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically and supportively.

Most Important Symptoms/Effects

Acute

Causes skin irritation. Causes serious eye irritation. May cause allergic skin reaction. May cause drowsiness or dizziness.

Delayed

May cause allergic skin reaction. Suspected of causing cancer.

Section 5 - FIRE FIGHTING MEASURES

Extinguishing Media

Suitable Extinguishing Media

Dry chemical, foam or carbon dioxide. Water may be ineffective.

Unsuitable Extinguishing Media

Do not use high-pressure water streams.

Special Hazards Arising from the Chemical

Safety Data Sheet

Material Name: PVC Step 2 Primer

SDS 10-3216

Highly flammable liquid and vapor.

Hazardous Combustion Products

Carbon monoxide, carbon dioxide, oxides of nitrogen, aldehydes

Fire Fighting Measures

Move container from fire area if it can be done without risk.

Section 6 - ACCIDENTAL RELEASE MEASURES

Personal Precautions, Protective Equipment and Emergency Procedures

Wear personal protective clothing and equipment, see Section 8.

Methods and Materials for Containment and Cleaning Up

Remove all sources of ignition. Avoid breathing vapors. Wear self-contained breathing apparatus and protective clothing. Ventilate the area. Use non-sparking tools. Large spills: Dike for later disposal. Cleanup Methods: Absorb with sand or other non-combustible material. Use clean non-sparking tools to collect absorbed material and place it into loosely-covered metal or plastic containers for later disposal. Dispose in accordance with all applicable federal, state/regional and local laws and regulations.

Environmental Precautions

Avoid release to the environment. Collect spillage.

Section 7 - HANDLING AND STORAGE

Precautions for Safe Handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/Bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Take precautionary measures against static discharge. Use only non-sparking tools. Use only outdoors or in a well-ventilated area. Wear protective gloves/protective clothing/eye protection/face protection. Avoid breathing dust/fume/gas/mist/vapours/spray. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse. KEEP OUT OF REACH OF CHILDREN.

Conditions for Safe Storage, Including any Incompatibilities

Store in a well-ventilated place. Keep container tightly closed

Keep cool

Store locked up

Keep dry. Keep away from heat and ignition sources. Do not puncture or burn containers, even when empty. Empty containers may contain product residue.

Incompatible Materials

Strong oxidizing agents, acids, bases

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

Safety Data Sheet

Material Name: PVC Step 2 Primer
SDS 10-3216
Component Exposure Limits

Toluene	108-88-3		
ACGIH:	20 ppm TWA		
NIOSH:	100 ppm TWA; 375 mg/m ³ TWA	150 ppm STEL; 560 mg/m ³ STEL	
	500 ppm IDLH		
Europe:	50 ppm TWA; 192 mg/m ³ TWA	100 ppm STEL; 384 mg/m ³ STEL	
	Possibility of significant uptake through the skin		
OSHA (US):	200 ppm TWA	300 ppm Ceiling	
Mexico:	50 ppm TWA LMPE-PPT; 188 mg/m ³ TWA LMPE-PPT		
	Skin - potential for cutaneous absorption		

Biological limit value

There are no biological limit values for any of this product's components.

Engineering Controls

Provide local exhaust ventilation system. Ensure compliance with applicable exposure limits.

Individual Protection Measures, such as Personal Protective Equipment
Eye/face protection

Wear splash resistant safety goggles with a faceshield. Provide an emergency eye wash fountain and quick drench shower in the immediate work area.

Skin Protection

Wear appropriate chemical resistant clothing. Wear protective shoes.

Respiratory Protection

A NIOSH approved air-purifying respirator with an appropriate cartridge or canister may be appropriate under certain circumstances where airborne concentrations are expected to exceed exposure limits.

Glove Recommendations

Wear appropriate chemical resistant gloves.

Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

Appearance	orange to red liquid	Physical State	liquid
Odor	characteristic	Color	orange to red
Odor Threshold	Not available	pH	Not available
Melting Point	-95 °C(-139°F)	Boiling Point	111 - 141 °C(-232 -259°F)
Freezing point	Not available	Evaporation Rate	2.7

Safety Data Sheet

Material Name: PVC Step 2 Primer
SDS 10-3216

Boiling Point Range	Not available	Flammability (solid, gas)	Not available
Autoignition	500 °C(932°F)	Flash Point	4 °C(40°F)
Lower Explosive Limit	0.9	Decomposition	Not available
Upper Explosive Limit	6.7	Vapor Pressure	19.3 mmHg
Vapor Density (air=1)	3.4	Specific Gravity (water=1)	Not available
Water Solubility	Insoluble	Partition coefficient: n-octanol/water	Not available
Viscosity	<200 cps	Solubility (Other)	Not available
Density	0.75 - 0.81	VOC	645 g/L

Section 10 - STABILITY AND REACTIVITY

Reactivity

No reactivity hazard is expected.

Chemical Stability

Stable under normal conditions of use.

Possibility of Hazardous Reactions

Will not polymerize.

Conditions to Avoid

Avoid heat, flames, sparks and other sources of ignition. Avoid contact with incompatible materials.

Incompatible Materials

Strong oxidizing agents, acids, bases

Hazardous decomposition products

Carbon monoxide, carbon dioxide, aldehydes

Section 11 - TOXICOLOGICAL INFORMATION

Information on Likely Routes of Exposure
Inhalation

May cause drowsiness or dizziness.

Skin Contact

May cause allergic skin reaction. Causes skin irritation.

Eye Contact

Causes serious eye irritation.

Safety Data Sheet

Material Name: PVC Step 2 Primer

SDS 10-3216

Ingestion

No information on significant adverse effects.

Acute and Chronic Toxicity**Component Analysis - LD50/LC50**

The components of this material have been reviewed in various sources and the following selected endpoints are published:

Solvent naphtha, petroleum, light aliphatic (64742-89-8)

Oral LD50 Rat >2000 mg/kg

Dermal LD50 Rat >2000 mg/kg

Inhalation Rat >5000 ppm 1 hour

Isophorone Diisocyanate (Trade Secret)

Oral LD50 Rat >20000 mg/kg

Dermal LD50 Rabbit 4000 mg/kg

Inhalation LC50 Rat 5 mg/l 4 h

Toluene (108-88-3)

Oral LD50 >7000 mg/kg

Dermal LD50 12 - 14 g/kg

Inhalation LC50 30 - 35 mg/L

Chlorinated polypropylene (Trade Secret)

Oral Rat 5000 mg/kg

Heat reactive phenolic resin (Trade Secret)

Oral LD50 Rat 2160 mg/kg

Dermal Rabbit 1880 mg/kg

Isophorondiamine-isobutyraldimine (Trade Secret)

Oral Rat 4150 mg/kg [OECD Test Guideline 401]

Dermal Rat >5000 mg/kg [OECD Test Guideline 402]

Immediate Effects

Causes skin irritation. Causes serious eye irritation. May cause drowsiness or dizziness. May cause allergic skin reaction.

Delayed Effects

May cause allergic skin reaction. Suspected of causing cancer.

Irritation/Corrosivity Data

Causes skin irritation. Causes serious eye irritation.

Respiratory Sensitization

No information available for the product.

Dermal Sensitization

May cause allergic skin reaction.

Component Carcinogenicity

Toluene	108-88-3
----------------	----------

Safety Data Sheet

Material Name: PVC Step 2 Primer
SDS 10-3216

ACGIH:	A4 - Not Classifiable as a Human Carcinogen
IARC:	Monograph 71 [1999]; Monograph 47 [1989] (Group 3 (not classifiable))

Germ Cell Mutagenicity

No information available for the product.

Tumorigenic Data

No data available

Reproductive Toxicity

No information available for the product.

Specific Target Organ Toxicity - Single Exposure

central nervous system

Specific Target Organ Toxicity - Repeated Exposure

No target organs identified.

Aspiration hazard

No information available for the product.

Medical Conditions Aggravated by Exposure

No data available.

Section 12 - ECOLOGICAL INFORMATION

Component Analysis - Aquatic Toxicity

Solvent naphtha, petroleum, light aliphatic	64742-89-8
Algae:	EC50 72 h Pseudokirchneriella subcapitata 4700 mg/L IUCLID
Isophorone Diisocyanate	Trade Secret
Fish:	LC50 96 h Oncorhynchus mykiss 9.22 mg/L
Invertebrate:	EC50 48 h Daphnia magna 6.14 mg/L IUCLID
Toluene	108-88-3
Fish:	LC50 96 h Pimephales promelas 15.22 - 19.05 mg/L [flow-through] (1 day old); LC50 96 h Pimephales promelas 12.6 mg/L [static]; LC50 96 h Oncorhynchus mykiss 5.89 - 7.81 mg/L [flow-through]; LC50 96 h Oncorhynchus mykiss 14.1 - 17.16 mg/L [static]; LC50 96 h Oncorhynchus mykiss 5.8 mg/L [semi-static]; LC50 96 h Lepomis macrochirus 11 - 15 mg/L [static];

Safety Data Sheet

Material Name: PVC Step 2 Primer
SDS 10-3216

	LC50 96 h <i>Oryzias latipes</i> 54 mg/L [static]; LC50 96 h <i>Poecilia reticulata</i> 28.2 mg/L [semi-static]; LC50 96 h <i>Poecilia reticulata</i> 50.87 - 70.34 mg/L [static]
Algae:	EC50 96 h <i>Pseudokirchneriella subcapitata</i> >433 mg/L IUCLID; EC50 72 h <i>Pseudokirchneriella subcapitata</i> 12.5 mg/L [static] EPA
Invertebrate:	EC50 48 h <i>Daphnia magna</i> 5.46 - 9.83 mg/L [static] EPA; EC50 48 h <i>Daphnia magna</i> 11.5 mg/L IUCLID
Heat reactive phenolic resin	Trade Secret
Fish:	LC50 96 h <i>Pimephales promelas</i> 0.25 mg/L [flow-through]
Algae:	EC50 72 h <i>Desmodesmus subspicatus</i> 1.1 mg/L IUCLID; EC50 96 h <i>Pseudokirchneriella subcapitata</i> 1.9 mg/L IUCLID
Invertebrate:	EC50 48 h <i>Daphnia magna</i> 0.07 - 0.12 mg/L [static] EPA

Section 13 - DISPOSAL CONSIDERATIONS

Disposal Methods

Dispose of contents/container in accordance with local/regional/national/international regulations. Subject to disposal regulations: U.S. EPA 40 CFR 262. Hazardous Waste Number(s): D001.

Section 14 - TRANSPORT INFORMATION

US DOT Information:
Shipping Name:ADHESIVES

Hazard Class: 3

UN/NA #: UN1133

Packing Group: II

Required Label(s): 3

IATA Information:
Shipping Name:ADHESIVES

Hazard Class: 3

UN#: UN1133

Packing Group: II

Required Label(s): 3

TDG Information:

Safety Data Sheet

Material Name: PVC Step 2 Primer
SDS 10-3216
Shipping Name: ADHESIVES
Hazard Class: 3
UN#: UN1133
Packing Group: II

Section 15 - REGULATORY INFORMATION

U.S. Federal Regulations

This material contains one or more of the following chemicals required to be identified under SARA Section 302 (40 CFR 355 Appendix A), SARA Section 313 (40 CFR 372.65), CERCLA (40 CFR 302.4), TSCA 12(b), and/or require an OSHA process safety plan.

Toluene	108-88-3
SARA 313:	1 % de minimis concentration
CERCLA:	1000 lb final RQ; 454 kg final RQ
TSCA 12b:	Section 4 , 1 % de minimus concentration (related to Hydrocarbons, C>4)

SARA Section 311/312 (40 CFR 370 Subparts B and C)
Acute Health: Yes Chronic Health: Yes Fire: Yes Pressure: No Reactivity: No
U.S. State Regulations

The following components appear on one or more of the following state hazardous substances lists:

Component	CAS	CA	MA	MN	NJ	PA
Toluene	108-88-3	Yes	Yes	Yes	Yes	Yes

The following statement(s) are provided under the California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65):

WARNING! This product contains a chemical known to the state of California to cause reproductive/developmental effects

Toluene	108-88-3
Repro/Dev. Tox	developmental toxicity , 1/1/1991

Canadian WHMIS Ingredient Disclosure List (IDL)

Components of this material have been checked against the Canadian WHMIS Ingredients Disclosure List. The List is composed of chemicals which must be identified on MSDSs if they are included in products which meet WHMIS criteria specified in the Controlled Products Regulations and are present above the threshold limits listed on the IDL

Toluene	108-88-3
	1 %

Component Analysis - Inventory

Solvent naphtha, petroleum, light aliphatic (64742-89-8)

Safety Data Sheet

Material Name: PVC Step 2 Primer
SDS 10-3216

US	CA	EU	AU	PH	JP - ENCS	JP - ISHL	KR - KECI/KECL	KR - TCCA	CN	NZ	MX
Yes	DSL	EIN	Yes	Yes	No	No	Yes	No	Yes	Yes	Yes

Isophorone Diisocyanate (Trade Secret)

US	CA	EU	AU	PH	JP - ENCS	JP - ISHL	KR - KECI/KECL	KR - TCCA	CN	NZ	MX
Yes	DSL	EIN	Yes	Yes	No	No	Yes	No	Yes	Yes	Yes

Toluene (108-88-3)

US	CA	EU	AU	PH	JP - ENCS	JP - ISHL	KR - KECI/KECL	KR - TCCA	CN	NZ	MX
Yes	DSL	EIN	Yes	Yes	Yes	No	Yes	No	Yes	Yes	Yes

Chlorinated polypropylene (Trade Secret)

US	CA	EU	AU	PH	JP - ENCS	JP - ISHL	KR - KECI/KECL	KR - TCCA	CN	NZ	MX
Yes	DSL	No	Yes	Yes	Yes	No	Yes	No	Yes	Yes	No

Heat reactive phenolic resin (Trade Secret)

US	CA	EU	AU	PH	JP - ENCS	JP - ISHL	KR - KECI/KECL	KR - TCCA	CN	NZ	MX
Yes	DSL	EIN	Yes	Yes	Yes	No	Yes	No	Yes	Yes	Yes

Isophorondiamine-isobutyraldimine (Trade Secret)

US	CA	EU	AU	PH	JP - ENCS	JP - ISHL	KR - KECI/KECL	KR - TCCA	CN	NZ	MX
Yes	DSL	EIN	Yes	Yes	Yes	No	No	No	Yes	Yes	No

Section 16 - OTHER INFORMATION

HMIS Rating

Health: 3 Fire: 3 Reactivity: 0

Hazard Scale: 0 = Minimal 1 = Slight 2 = Moderate 3 = Serious 4 = Severe * = Chronic hazard

NFPA Ratings



Safety Data Sheet

Material Name: PVC Step 2 Primer

SDS 10-3216

Health: 3 Fire: 3 Reactivity: 0

Hazard Scale: 0 = Minimal 1 = Slight 2 = Moderate 3 = Serious 4 = Severe

Summary of Changes

Revision Date: June 1, 2018

Revision Note: General Update

Key / Legend

ACGIH - American Conference of Governmental Industrial Hygienists; ADR - European Road Transport; AU - Australia; BOD - Biochemical Oxygen Demand; C - Celsius; CA - Canada; CAS - Chemical Abstracts Service; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CLP - Classification, Labelling, and Packaging; CN - China; CPR - Controlled Products Regulations; DFG - Deutsche Forschungsgemeinschaft; DOT - Department of Transportation; DSD - Dangerous Substance Directive; DSL - Domestic Substances List; EEC - European Economic Community; EINECS - European Inventory of Existing Commercial Chemical Substances; EPA - Environmental Protection Agency; EU - European Union; F - Fahrenheit; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; ICAO - International Civil Aviation Organization; IDL - Ingredient Disclosure List; IDLH - Immediately Dangerous to Life and Health; IMDG - International Maritime Dangerous Goods; JP - Japan; Kow - Octanol/water partition coefficient; KR - Korea; LEL - Lower Explosive Limit; LLV - Level Limit Value; LOLI - List Of Lists™ - ChemADVISOR's Regulatory Database; MAK - Maximum Concentration Value in the Workplace; MEL - Maximum Exposure Limits; NFPA - National Fire Protection Agency; NIOSH - National Institute for Occupational Safety and Health; NJTSR - New Jersey Trade Secret Registry; NTP - National Toxicology Program; NZ - New Zealand; OSHA - Occupational Safety and Health Administration; PH - Philippines; RCRA - Resource Conservation and Recovery Act; REACH- Registration, Evaluation, Authorisation, and restriction of Chemicals; RID - European Rail Transport; SARA - Superfund Amendments and Reauthorization Act; STEL - Short-term Exposure Limit; TDG - Transportation of Dangerous Goods; TSCA - Toxic Substances Control Act; TWA - Time Weighted Average; UEL - Upper Explosive Limit; US - United States.

Other Information

Disclaimer:

The information contained herein is based upon data and information available to us, and reflects our best professional judgment. This product may be formulated in part with components purchased from other companies. No warranty of merchantability, fitness for any use, or any other warranty is expressed or implied regarding the accuracy of such data or information. The results to be obtained from the use thereof, or that any such use does not infringe any patent, since the information contained herein may be applied under conditions of use beyond our control and with which we may be unfamiliar, we do not assume responsibility for the results of such application. This information is furnished upon the condition that the person receiving it shall make his own determination of the suitability of the material for his particular use.