



# Product Data Sheet

## MULE-HIDE SEAL-FAST® DOUBLE-STICK TAPE

### PRODUCT DESCRIPTION

Mule-Hide Seal-Fast® Double-Stick Tape is a non-butyl synthetic rubber and resin adhesive tape, which remains flexible even in cold temperatures. This product is supplied with double facers and is designed to bond two surfaces creating a water-tight, conformable seal.



### BASIC USES

Mule-Hide Seal-Fast® Double-Stick Tape adheres to a wide variety of substrates including EPDM, TPO, most PVC, CSPE/Hypalon, CPE, SBS & APP Modified, asphalt BUR, coat tar BUR, tiles, coated and non-coated aluminum and metal roofs. Also adheres to galvanized steel, gypsum board, wood, polyethylene, propylene, rigid polystyrene, rigid fiberglass, brick, concrete, masonry, OSB board, etc.

Used to create a water-tight, conformable seal or weather proof bond between two surfaces. Use as a lap seal, under the foot of an equipment curb or skylight. Can be rolled into a bead or ball to form a gasket, seal a gap or seal, as needed.

### SPECIFICATIONS

Comprised of 100% solids consisting of synthetic resins, thermoplastics and non-curing rubber (non-butyl) with a built-in primer, sandwiched between two silicone release liners.

### TYPICAL PHYSICAL PROPERTIES

Typical Physical Properties*	
Adhesion	19 lbs + / inch width
Application Temperature	150°F to -20°F ambient
Dielectric Strength	Exceeds 12 kV
Low temperature flexibility	½" radius at -30°F
Pliability	No cracks in membrane
Elongation	>500%
Permeance	.001 perms maximum
Shelf Life	Up to 5 years
Temperature flexibility range	-70°F > 200°F
Total Thickness	30 mils

\*Typical properties and characteristics are based on samples tested and are not guaranteed for all samples of this product. This data and information is intended as a guide and does not reflect the specification range for any particular property of this product.

### PACKAGING

Packaged in cartons: 1" x 50' (24 rolls per carton)  
2" x 50' (12 rolls per carton)

### INSTALLATION INSTRUCTIONS

#### **SURFACE PREPARATION**

1. Surface must be clean and dry, free of loose rust and scale, dust, talc and dirt.
2. Oil, grease and other contaminants must be removed with a Seal-Fast Cleaner or suitable solvent/cleaner.
3. For older plastic roofs, score surface with sand cloth and wipe away dust.

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## **APPLICATION**

To bond two materials together

1. Remove one side of release liner and apply to surface to be protected or bonded.
2. Roll firmly with a steel hand roller to activate the bonding process.
3. Remove the second release liner and apply second surface to tape.
4. Roll firmly with a steel roller to activate the bonding process.
5. Seal-Fast® Double-Stick Tape may be applied to clean, dry surfaces from 150°F to -20°F.
6. For low temperature application (below 40°F down to -20°F) treat surface with Seal-Fast® Primer prior to application and maintain tape at room temperature (+60°F) prior to application.

To use as a putty

1. Remove both release liners and roll double-stick tape into a rope.
2. Place over gap and mold to seal opening.

## **STORAGE & HANDLING**

Store Seal-Fast® Double-Stick Tape in a cool, shaded area and cover with a light-colored, breathable, waterproof tarp.

## **PROTECTION & SAFETY**

Mule-Hide maintains Safety Data Sheets on all of its products. Safety Data Sheets contain health and safety information for your development of appropriate product handling procedures to protect your employees and customers. Mule-Hide's Safety Data Sheets should be read and understood by all of your supervisory personnel and employees before using Mule-Hide products in your facilities.

## **ADDITIONAL INFORMATION**

The information given on this PDS is subject to change without notice. Always check the Mule-Hide website at [www.mulehide.com](http://www.mulehide.com) for the latest information, changes and updates or contact Mule-Hide Products Company at 800-786-1492.

## **DISCLAIMER**

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