



NOTES:

1. REMOVE ALL LEAD AND OTHER FLASHING BEFORE INSTALLING FIELD FABRICATED PIPE SEAL.
2. ON A MECHANICALLY ATTACHED SYSTEM, INSTALL A MINIMUM OF FOUR (4) 2.4" SEAM PLATES AROUND PROJECTIONS WITH A DIMENSION UP TO 6". ADDITIONAL SEAM PLATES WILL BE REQUIRED FOR PROJECTIONS WITH DIAMETERS GREATER THAN 6" AND SHALL BE SPACED 12" ON CENTER MAX.
3. FASTENERS AND SEAM PLATES ARE NOT REQUIRED ON ADHERED SYSTEMS UNLESS PROJECTION DIAMETER EXCEEDS 18".
4. MUST USE EPDM TAPE PRIMER OR LOW VOC PRIMER FOR ALL EPDM MATERIALS.
5. UNIVERSAL SINGLE PLY SEALANT IS REQUIRED ON ALL EDGES OF WHITE UNCURED EPDM FLASHING TAPE AND AT CUT EDGES OF WHITE MATE-LINE TAPE.
6. TEMPERATURE OF PIPE NOT TO EXCEED 160° F.

**MULE-HIDE  
PRODUCTS CO., INC.**

**FIELD FABRICATED PIPE FLASHING  
WITH UNCURED EPDM FLASHING TAPE  
SYSTEMS:  
ALL TPO SYSTEMS**

**DETAIL NO.:**  
**MHT-UN-521D**  
REVISION DATE: 06/2017